

26. A single-use feed bottle made of plastic materials, the bottle including a body for holding a quantity of milk or other liquid, the body having a mouth, which is sealable in a fluid tight manner by means of a screw-threaded closure, the closure and the body having on their inner and outer surfaces respectively mutually cooperating formations to cause the closure to be irremovable from the body after the closure has reached a limit position on the body, in which it forms a fluid-tight fit with the body, in which a teat having flange of smaller diameter than the inner diameter of the mouth of the body and the closure form an integral unit, and in which the closure and teat are made of dissimilar plastic materials by a two-stage aseptic process, in one stage of which, one component is formed, and in the other stage of which, the other component is formed in such a way that it becomes bonded to the said one component.

27. A single use feed bottle made of plastics materials, the bottle including a body for holding a quantity of milk or other liquid, the body having a mouth which is sealable in a fluid tight manner by a closure, the body having opposite ends and wherein a teat is disposed at one end, and the mouth is formed at the other end of the body remote from the teat, and characterized in that once the closure is fitted to the body it cannot be removed from the body without breaking a coupling therebetween which prevents it from being refitted in a fluid tight manner.

28. A single use feed bottle as claimed in claim 27 in which the mouth is provided with a beaded edge and the closure has an edge flange with an annular recess of cross-section complementary with that of the bead.

29. A single use feed bottle as claimed in claim 28 in which the one or other of two annual walls of the recess has a line of weakness around its base.

30. A single use feed bottle as claimed in 29 in which on moving the closure from its closed position the walls breaks away.
31. A single use feed bottle as claimed in claim 27 in which the mouth of the body is outwardly flared and the closure is formed with an inwardly directed lip, and wherein the lip has a line of weakness at its root. *W*
32. A single use feed bottle as claimed in claim 31 in which the lip breaks away on moving the closure from its closed position.
33. A single use feed bottle as claimed in any one of the preceding claims in which the closure is molded in one piece with the body. *W*
34. A single use feed bottle as claimed in any one of the preceding claims in which the teat is molded in one piece with a body. *N*
35. A single use feed bottle constructed and arranged substantially as hereinbefore described with reference to and as illustrated in the accompanying drawings of Figures 1 or 2. *alw.*

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Remarks

In the Office Action dated July 30, 2002, the examiner objected to the drawings, rejected claim 22 under 35 U.S.C. § 112, and rejected claims 15-25 under 35 U.S.C. § 103(a). The foregoing cancellation of Claim 22 obviates the objection to the drawings and the rejection of claim 22 under 35 U.S.C. § 112. Applicant respectfully requests reconsideration of the rejection of the remaining claims in light of the following remarks.

New claims 26-35 are directed to embodiments of the invention in which are disclosed in the original specification and drawings. No new matter is added by new claim 26 because it is fully supported by the text of the application as filed. No new matter is added by